Uffici e Magazzini:

16039 Sestri Levante (GE) = Via della Pergola, 17 Tel. 0185-43095 (2 Linee) Fax. 0185-456966

WWW.DIELETTRICALIGURE.IT

Sede Legale: 16120 Genova - Via Fieschi, 25/3

C.F./P.I. 02862770100 Reg. Imprese 47463 C.C.I.A.A. 301289 Cap. Soc. € 10.400,00

## PRESSPHAN CPP

## **Composition / Properties**

- PRESSPHAN CPP is a natural colouerd, hot pressed pressboard made of 100% unbleached sulphate cellulose (type 3.1 according to IEC 60641-3-1)
- PRESSPHAN CPP is characterized by its high purity and its high mechanical strenght.
- PRESSPHAN CPP offers low shrinkage and also a low compressibility. Moreover it offers also a high oil absorbtion.

## **Application**

- the major application for PRESSPHAN CPP are insulation parts in power transformers.

## For thermal class 105°C (class A) according to IEC 60085

| Properties                         |    | Thickness mm | Unit        | Nominal Value |
|------------------------------------|----|--------------|-------------|---------------|
| Thickness tolerance                |    | ≤ 1,6        | %           | ± 7,5         |
|                                    |    | > 1,6        | 70          | ± 5,0         |
| Apparent density                   |    | ≤ 1,6        |             | 1,0 - 1,2     |
|                                    |    | > 1,6 - 3,0  | g/cm³       | 1,1 - 1,25    |
|                                    |    | > 3,0        | ] [         | 1,15 - 1,3    |
| Tensile strength                   | MD | ≤ 1,6        |             | ≥ 100         |
|                                    |    | > 1,6 - 3,0  | MPa (N/mm²) | ≥ 105         |
|                                    |    | > 3,0        |             | ≥ 110         |
| Tensile strength                   | CD | ≤ 1,6        |             | ≥ 75          |
|                                    |    | > 1,6 - 3,0  | MPa (N/mm²) | ≥ 80          |
|                                    |    | > 3,0        |             | ≥ 85          |
| Elongation                         | MD | _            | %           | ≥ 2,5         |
|                                    | CD | -            | 70          | ≥ 3,5         |
| Compressibility - C                |    | ≤ 1,6        |             | ≤ 10          |
|                                    |    | > 1,6 - 3,0  | %           | ≤ 7,5         |
|                                    |    | > 3,0        |             | ≤ 5,0         |
| Reversible part of                 |    | ≤ 1,6        |             | ≥ 45          |
| compressibility - C <sub>rev</sub> |    | > 1,6 - 3,0  | %           | ≥ 50          |
|                                    |    | > 3,0        |             | ≥ 50          |
| Shrinkage                          | MD |              |             | ≤ 0,5         |
|                                    | CD | -            | %           | ≤ 0,7         |
| Thickness                          |    |              |             | ≤ 5,0         |



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| Properties               | Thickness mm | Unit        | Nominal Value |
|--------------------------|--------------|-------------|---------------|
| Cohesion between plies   | -            | N/30mm      | ≥ 250         |
| Moisture content         | -            | %           | ≤ 6,0         |
| Ash content              | -            | %           | ≤ 0,7         |
| Conductivity             | ≤ 1,6        |             | ≤ 5,0         |
| of aqueous extract       | > 1,6 - 3,0  | μS/cm       | ≤ 6,0         |
|                          | > 3,0        |             | ≤ 8,0         |
| pH of aqueous extract    |              |             | 6 - 9         |
| Oil absorbtion           | ≤ 1,6        |             | ≥ 11          |
|                          | > 1,6 - 3,0  | %           | ≥ 9           |
|                          | > 3,0        |             | ≥ 7           |
| Electric strength in air | -            | kV/mm       | ≥ 12          |
| Electric strength        | ≤ 1,6        | kV/mm       | ≥ 45          |
| in oil                   | > 1,6        | NV//IIIII [ | ≥ 35          |

All values are measured according to standard IEC 60641-2

The statements in this publication are based on our present knowledge and experience. Due to the number of possible influences in the processing and application of our products, these statements do not exempt ther user from making his own tests and experiments. They cannot be taken as legally binding assurance regarding certain properties or suitability for a particular application. Any possible patent rights as well as existing laws and provisions must be observed at the responsability of the user.